
RE: Past Grand Sire Archon Lapel Pin

From Operations <operations@fourteenkaratplus.com>

Date Thu 2/15/2024 2:50 PM

To Loren Douglass <loren.douglass@outlook.com>

Archon Douglass, I am available as well until 4pm. I am in Mexico and outgoing calls can be problematic at times but incoming calls do not seem to have the problem. I would love to discuss this with you and get the ball rolling... on this project and your ring. My mobile is 952.292.7159,

Fraternally... Archon Suarez

From: Loren Douglass <loren.douglass@outlook.com>

Sent: Thursday, February 15, 2024 1:42 PM

To: Operations <operations@fourteenkaratplus.com>

Subject: Re: Past Grand Sire Archon Lapel Pin

Archon Suarez,

Good afternoon. Prior to making a decision, I needed to run this past Grand Sire Archon Garibaldi. He put the matter formally before the Council of Past Grand Sire to get their input. I had sought a few of their informal opinions in anticipation of his doing so. A few days ago, I heard back from the Council and they support the idea. They did not opine on any of the design elements which was expected.

Let's connect, today if possible, to discuss the 18k versus 14k decision. I received your recommendation on it, but I have a few questions. Also, let's discuss how to move forward given that we are 124 days from transitioning. I am available all afternoon

Fraternally,

Archon Douglass
Grand Sire Archon-Elect

Sent from my iPhone

On Feb 15, 2024, at 2:32 PM, Operations <operations@fourteenkaratplus.com> wrote:

Good Afternoon Archon Douglass,

I was curious as to where we are in the decision process on the Past Grand Sire Archon Lapel Pin. I have not heard from you in a few days.

Fraternally... Archon Larry Suarez

From: Loren Douglass <loren.douglass@outlook.com>

Sent: Thursday, February 8, 2024 3:23 PM

To: Operations <operations@fourteenkaratplus.com>

Subject: Re: Past Grand Sire Archon Lapel Pin

One more question. What is the thickness of the pin? To confirm, we're talking about the 1.5 inch diameter, correct?

Sent from my iPhone

On Feb 6, 2024, at 8:05 PM, Operations <operations@fourteenkaratplus.com> wrote:

Archon Douglass,

I had my manufacturing guys do estimates for the productions of the pin in 18k and my estimate was way off. The weight is increased to thirty-three(gms) and the price to \$6400.00. The weight is really too heavy for a lapel pin in my opinion.

Fraternaly.... Archon Suarez

Thanks... Larry

Larry P. Suarez

Fourteen Karat Plus, Inc.

PO Box 44728

Eden Prairie, MN 55344

800.333.1911(o), 952.942.1987(o)

952.946.9005(f)

Please direct all replies to

operations@fourteenkaratplus.com

From: Loren Douglass <loren.douglass@outlook.com>

Sent: Thursday, February 1, 2024 5:48 PM

To: Operations <operations@fourteenkaratplus.com>

Subject: Re: Past Grand Sire Archon Lapel Pin

How about 12:30pmCT?

Sent from my iPhone

On Feb 1, 2024, at 4:30 PM, Operations
<operations@fourteenkaratplus.com> wrote:

Archon Douglass,
Absolutely. I am available after Noon Central Time. Give me a tentative time and I will ensure I am available. My mobile will be best.

Thanks

From: Loren Douglass <loren.douglass@outlook.com>
Sent: Thursday, February 1, 2024 3:26 PM
To: Operations <operations@fourteenkaratplus.com>
Subject: Re: Past Grand Sire Archon Lapel Pin

Thank you Archon Suarez. Are you available tomorrow afternoon for a call?
Sent from my iPhone

On Feb 1, 2024, at 4:22 PM, Operations
<operations@fourteenkaratplus.com> wrote:

Archon Douglas,
I trust that your week as gone exceedingly well. We have finished the price models on the Past Grand Sire Archon Lapel Pins. The information is detailed below for your review and consideration. The specifications listed below are reflective of the last renders submitted to you on January 30, 2024. We can discuss the information in more detail after your review.

Past Grand Sire Archon Pin

Metal Quality: 14k Yellow Gold, solid not hollow
Dimensions: 1.5" Diameter or 1.625"
Diamonds: 1 x .05pt and 6 x .03pt - .18ct TW "G" Color SI1 Quality
Personalization: Recipients Name and number in raised letters/numerals. Info to be provided by GSA-E
Cost Information: Version: 1.5" - \$3,300.00, Mold Cost Included. Version: 1.625" - \$4,525.00, Mold Cost Included.
Packaging: Fourteen Karat Plus, Inc Box and Pouch
Prices Quoted are per unit.

I look forward to speaking with you soon. For your reference, my mobile is 952.292.7159.

Archon Suarez

Thanks... Larry

Larry P. Suarez
Fourteen Karat Plus, Inc.
PO Box 44728
Eden Prairie, MN 55344
800.333.1911(o), 952.942.1987(o)
952.946.9005(f)

Please direct all replies to
operations@fourteenkaratplus.com

From: Loren Douglass <loren.douglass@outlook.com>
Sent: Tuesday, January 30, 2024 3:06 PM
To: Operations <operations@fourteenkaratplus.com>
Subject: RE: Past Grand Sire Archon Lapel Pin

Archon Suarez,

You are correct. We are pricing these versions.

Fraternally,

GSAE Douglass

From: Operations <operations@fourteenkaratplus.com>
Sent: Tuesday, January 30, 2024 3:27 PM
To: Loren Douglass <loren.douglass@outlook.com>
Subject: RE: Past Grand Sire Archon Lapel Pin

Archon Douglass,
Attached are the two renders you mentioned in your previous email. Wanted you to have them for your use in discussions with your team. I think we are final on the design elements except for deciding on the version we will use. Please let me know if that is not the case. We are pricing both versions and I will get back to you shortly with the numbers. Talk soon.

Fraternally.... Archon Suarez

Thanks... Larry

Larry P. Suarez
Fourteen Karat Plus, Inc.
PO Box 44728
Eden Prairie, MN 55344
800.333.1911(o), 952.942.1987(o)
952.946.9005(f)

Please direct all replies to
operations@fourteenkaratplus.com

From: Loren Douglass <loren.douglass@outlook.com>
Sent: Tuesday, January 30, 2024 12:18 PM
To: Operations <operations@fourteenkaratplus.com>
Subject: RE: Past Grand Sire Archon Lapel Pin

Archon Suarez,

I am flexible, this week, so give me a call when you are able. Looking forward to your call.

Fraternally,

Archon Douglass
Grand Sire Archon-Elect

From: Operations <operations@fourteenkaratplus.com>
Sent: Thursday, January 25, 2024 9:21 PM
To: Loren Douglass <loren.douglass@outlook.com>
Subject: RE: Past Grand Sire Archon Lapel Pin

Archon Douglass,
I am very pleased you liked the renders and that they will be helpful in your ultimate selection decision. My Manufacturing Manager is on vacation until Tuesday of next week. I will do the financials when we can sit and discuss the various factors of the project. I should be back to you the latter part of next week.

Fraternally.... Archon Suarez

Thanks... Larry

Larry P. Suarez

Fourteen Karat Plus, Inc.
PO Box 44728
Eden Prairie, MN 55344
800.333.1911(o), 952.942.1987(o)
952.946.9005(f)

Please direct all replies to
operations@fourteenkaratplus.com

From: Loren Douglass <loren.douglass@outlook.com>
Sent: Wednesday, January 24, 2024 11:13 PM
To: Operations <operations@fourteenkaratplus.com>
Subject: Re: Past Grand Sire Archon Lapel Pin

Archon Suarez,

These renders are great and it completes our data set
I like the idea of eliminating the "inc." on all of the
designs. Whatever we choose, it's going to be
beautiful.

One final thing, before we chat and discuss the
variables, what is the estimated cost of each design?
We should look at the 1.5in and 1.625in for both the
"engraved" solution and the "custom mold" solution (4
separate prices).

It is very helpful seeing the renderings. Thank you for
providing them. Once I get your latest response,
perhaps we can discuss it over the weekend or early
next week?

Fraternally,

Archon Douglass
Grand Sire Archon-Elect

Sent from my iPhone

On Jan 24, 2024, at 9:45 PM, Operations
<operations@fourteenkaratplus.com>
wrote:

Archon Douglas,
Attached is a revised render of the
proposed Past Grand Sire Archon Pin.
The render on the left portrays the
design with the name and number
engraved on the front of the design on

raised bases as you requested. I left the diameter at 1.5" and reduced the size of the Sphinx to accommodate the plate for the engraving. We have the option of filling the engraved information with a Black or Blue Antiquing for emphasis.

The render on the right side has the information in raised letters. We can easily increase the diameter to 1.625" if you feel this render is too crowded. I think we will need eleven pins including current GSA Garibaldi . Obviously, I will need the name, term and number for the molds for each pin. We could also eliminate the Inc. after Fraternity to reduce the verbiage on both renders. Do not see it on most of our correspondence and documents.

Please review and let me know your thoughts.

Fraternally... Archon Suarez

Thanks... Larry

Larry P. Suarez
Fourteen Karat Plus, Inc.
PO Box 44728
Eden Prairie, MN 55344
800.333.1911(o),
952.942.1987(o)
952.946.9005(f)

Please direct all replies to
operations@fourteenkaratplus.com

From: Loren Douglass
<loren.douglass@outlook.com>
Sent: Friday, January 19, 2024 7:18 AM
To: Operations
<operations@fourteenkaratplus.com>
Subject: Re: Past Grand Sire Archon Lapel Pin

Archon Suarez,

Good morning. I recall the discussion about the engraving, and I still agree with it. That being said, I believe it is important that it be on the front. Let's do another mock up with a larger diameter with an engraving, as well as a mock up with raised lettering. I understand that means each pin would be a separate mold.

Nonetheless, I would like to see what it looks like as I will be sharing these designs with a couple of the Past Grand Sire Archons with whom I'm consulting on the design.

I do recognize that these things have an impact on cost. I'd like as much information as possible to understand what we're dealing with before making design decisions. Having options helps us consider all factors and weigh them accordingly. Let's connect when we have all the data in front of us. Looking forward to it.

Faternally,

Archon Douglass
Grand Sire Archon-Elect

Sent from my iPhone

On Jan 18, 2024, at 6:24 PM,
Operations
<operations@fourteenkaratpluss.com> wrote:

Archon Douglass,
I would not recommend trying to engrave that information on the front of the design, I would make the design too crowded and be inconsistent with the other design elements. When we first discussed the pin I suggested that the information be engraved on the back. Remember, the pin is less 1.375 inches in diameter. We can discuss in more detail when we talk.

I look forward to hearing
from you.

Fraternally... Archon
Suarez

Thanks... Larry

Larry P. Suarez
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952.946.9005(f)

Please direct all
replies to
[operations@fourtee
nkaratplus.com](mailto:operations@fourteenkaratplus.com)

From: Loren Douglass
<loren.douglass@outlook.com>
Sent: Thursday, January 18, 2024
4:09 PM
To: Operations
<[operations@fourteenkaratplus.
com](mailto:operations@fourteenkaratplus.com)>
Subject: Re: Past Grand Sire
Archon Lapel Pin

Archon Suarez,

Thank you for sending over. I
will take a closer look later this
evening. Is it possible to
engrave the name, number
and year in the front as per
the design? Your thoughts are
appreciated

GSAE Douglass
Sent from my iPhone

On Jan 18, 2024,
at 3:31 PM,
Operations
<operations@fourteenkaratplus.com> wrote:

Archon Douglas,
Attached is a
"VERY
PRELIMINARY
WORKING
COPY" of the
Past Sire
Archon Pin we
are working on
for you. I want
you to review
this copy with
me so that I
have the benefit
of your input for
this special pin
since it is your
idea. There are
a couple of
options/decision
s we need to
make for the
final copy that
should be a
discussion
between us.

Please review
and let me know
a convenient
time we can
spend a few
minutes
discussing your
initial reactions,
etc. My mobile
is 952.292.7159.

Thanks...
Larry

Larry P.
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Please
direct all
replies to
[operations
@fourteen
aratplus.co
m](mailto:operations@fourteenkaratplus.com)

<Past_Sire_Archon.jpg>

<Past_Grand_Sire_Archon_2_G2.jpg>